



WORK INSTRUCTION

Wire Cleaning for cable heaters

REVISION: 00	PROCEDURE NO.: WI-8.2.4.23	DATE EFFECTIVE: 05/22/09
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A. Scope:

To clean wire and to remove all residue and foreign matter before stringing.

B. Materials:

- Clear Methyl Ethyl Ketone (MEK)
- Isopropanol (Isopropyl Alcohol, 99%)
- Cotton rags, white, clean, lint free

C. Procedure:

Note: If there are signs of oxidation on wire, wire must be polished to remove oxidation prior to cleaning.

- 1) Wet a rag with MEK and wipe the wire clean.
- 2) Repeat with cleaning per step 1 until rag remains free of residue.
- 3) Wipe the wire dry with a clean rag.
- 4) Wet a clean rag with Isopropyl Alcohol and wipe the wire clean.
- 5) Wipe the wire dry with a clean rag.

REVISION HISTORY

REVISION LEVEL	DATE OF REVISION	SECTIONS	DESCRIPTION OF CHANGE
00	05/22/09	All	Initial release

AUTHORIZATION

POSITION	HELD BY	AUTHORIZATION SIGNATURE OR INITIALS
Prepared By: Product Engineering Manager	Ron Vafai	
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