
	Work Instruction	
	<h1 style="text-align: center;">Glazing</h1>	
Revision: 01	Procedure No.: WI-8.2.4.29	Date Effective: 6/11/2012

1. Mix glaze thoroughly before glazing heater/housing
2. Verify heater/housing has been marked before glazing unless black glaze is to be used
3. Verify heater/housing is sufficiently dry before glazing
4. Dip heater/housing into appropriate glaze mixture as indicated by watts, volts, color on Specification Sheet, and other notes on Specification Sheet. Mask off unglazed areas that must be submersed in glaze as necessary. Do not glaze mounting head(s) for ceramic infrared heaters unless specified by Specification Sheet, but glazing heads for VS Glow housings, except for very top surface, is acceptable
5. Allow heater/housing to air dry. Remove excess glaze as necessary and/or possible, but absolute perfection in evenness of glaze is not required
6. If black glaze has been used, mark heaters after glazing

This procedure for glazing applies only to ceramic infrared heaters and VS Glow housings.

Revision History

Revision Level	Date of Revision	Sections	Description of Change	Initial
00	5/25/2009	All	Initial Release	-
01	6/11/2012	All	Complete rewrite - too much specific information, some wrong information	TCH

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Authorization

Position	Held By	Signature
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