

	Work Instruction	
	<h1 style="text-align: center;">Adhesives and Coatings</h1>	
Revision: 00	Procedure No.: WI-8.2.4.42	Date Effective: 6/11/2012

Material	Where Used	Ingredients	Mix Ratio	Curing
Cement	Edison-base Heaters	A: SEA-101-101 B: Water	As Required	None
Glue	Attach Porcelain Heads to Hollow Heaters	A: CRM-101-138 B: Water	As Required	Cures when fires with heater
Zero-expansion Cement*	Cement ceramic plates for VSR heaters	A: CRM-101-146 B: SEA-110-102	As Required	1 hr @ 72 °F 1 hr @ 200 °F 1 hr @ 350-400 °F
Coating	Coating on face-mounted T/C wires	SEA-110-101	None	1 hr @ 72 °F 1 hr @ 200 °F 1 hr @ 350-400 °F
Glaze corrector (yellow)	Final inspection, covering minor imperfections in glaze	A: SEA-101-101 B: CRM-101-139 C: Water	A and B: 1:1 Water: As required	None
Glaze corrector (coral)	Final inspection, covering minor imperfections in glaze	A: SEA-101-101 B: CRM-101-148 C: Water	A and B: 1:1 Water: As required	None
Glaze corrector (black)	Final inspection, covering minor imperfections in glaze	SEA-104-104	None	None

## Revision History

Revision Level	Date of Revision	Sections	Description of Change	Initial
00	6/11/2012	All	Initial Release	TCH



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## Authorization

Position	Held By	Signature
Product Manager	Thomas Hittie	<i>Thomas Hittie</i>
Senior Management Representative	Abraham Joseph	<i>Abraham B. Joseph</i>